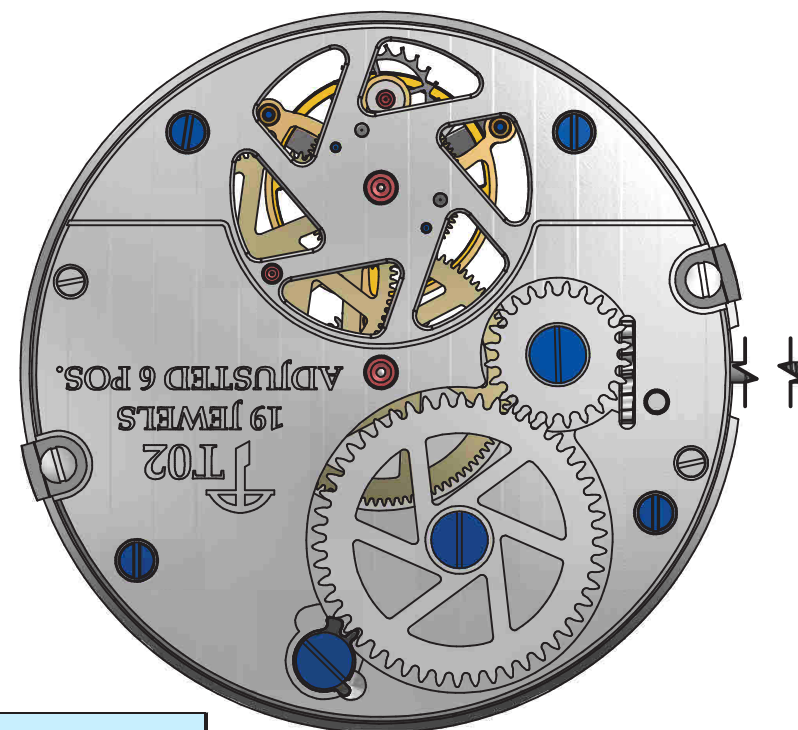
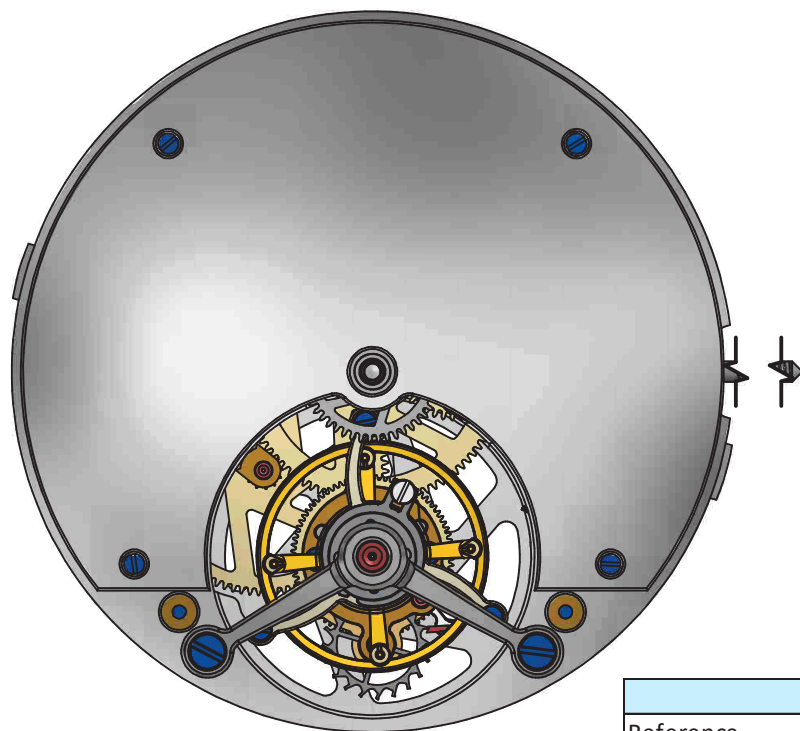


TECHNICAL COMMUNICATION



TECHNICAL DATA	
Reference	T02
Fitting Ø	31.00 mm
Total Ø	31.80 mm
Thickness (w/o cage)	5.70 mm
Total Thickness	6.50 mm
Winding	Manual
Display	Hours, Minutes, Seconds (tourbillon)
Power Reserve	110 h
Frequency	3 Hz
Inertia	16 mg.cm ²
Mainspring torque M0	700 g.mm



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124

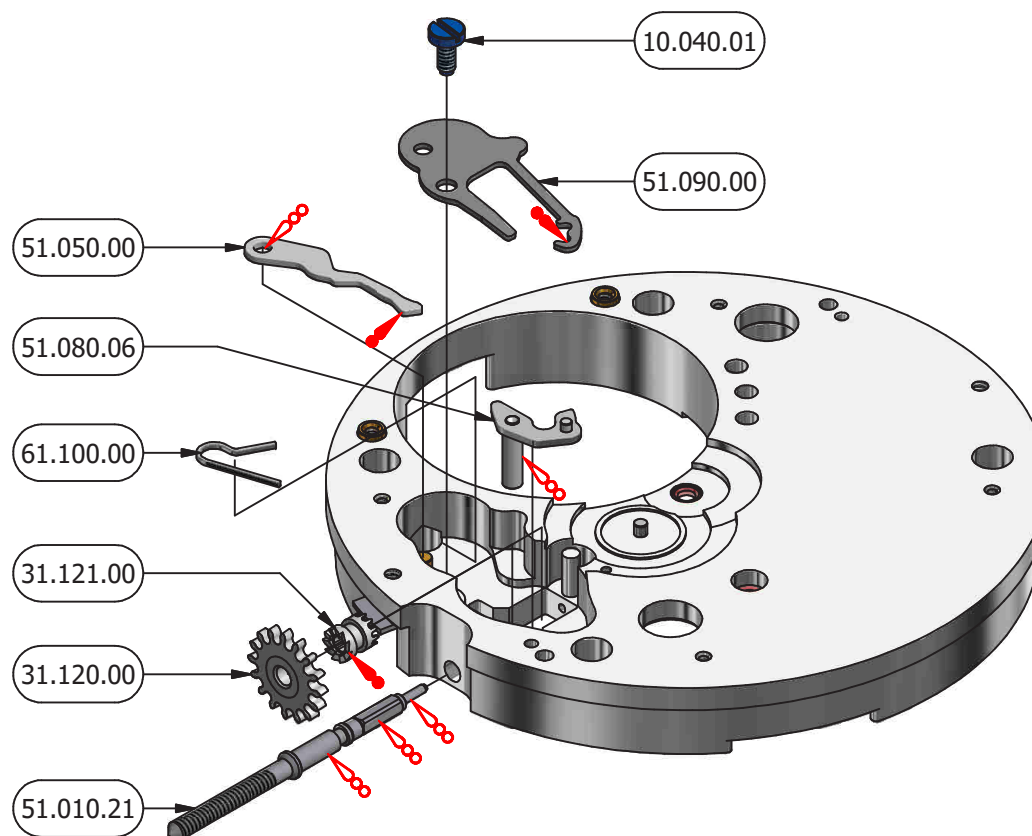


Grease
Klüber P125

TECHNICAL COMMUNICATION

ASSEMBLY ORDER

Part num.	Name	Qty
31.120.00	Winding pinion	1
31.121.00	Sliding pinion	1
51.010.21	Winding stem S0.90	1
51.050.00	Sliding pinion yoke	1
61.100.00	Yoke spring	1
51.080.06	Setting lever	1
51.090.00	Setting lever jumper	1
10.040.01	127-80x165-160x50	1



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124



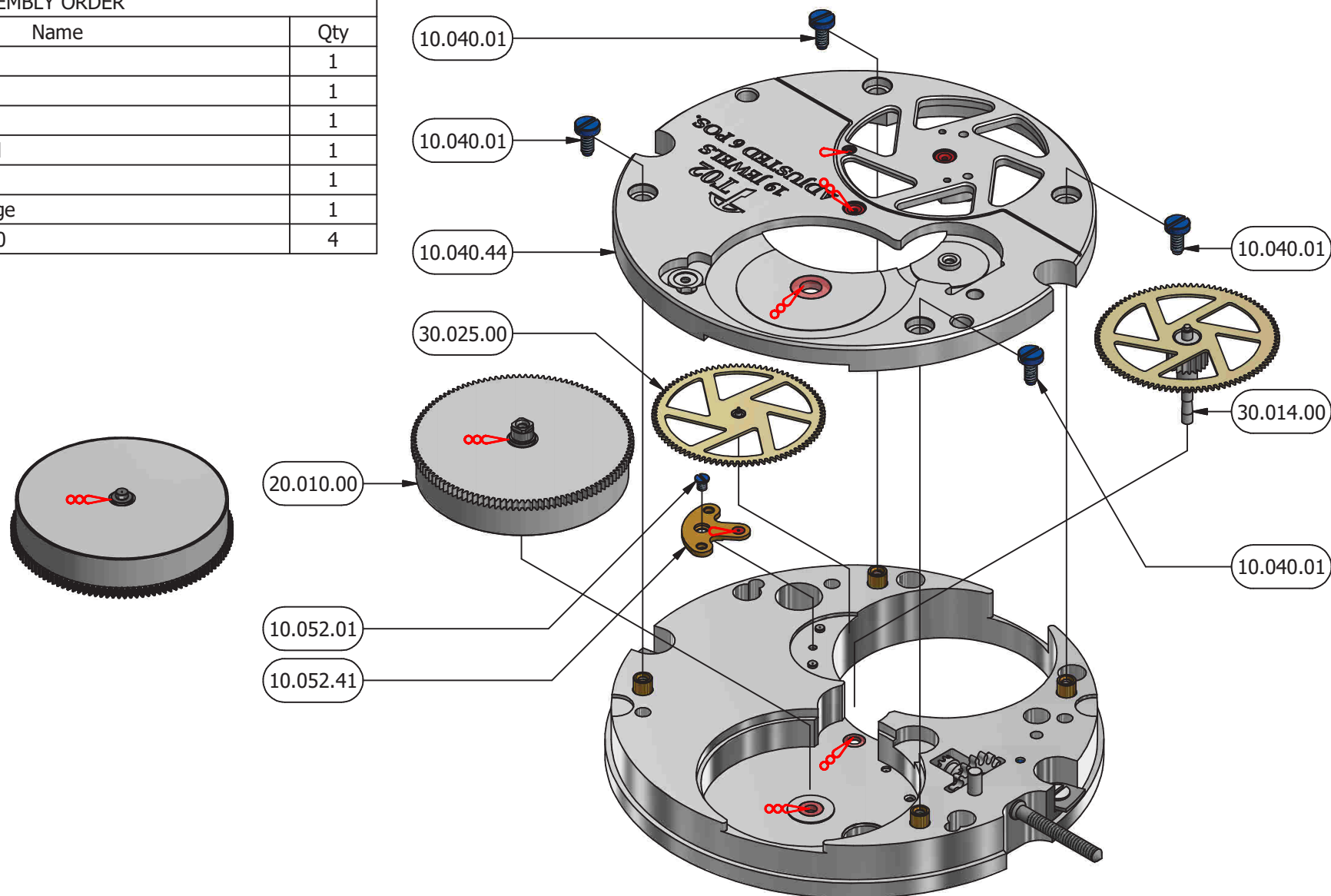
Grease
Klüber P125

Rue des coteaux 18
2016 Cortaillod

TECHNICAL COMMUNICATION

ASSEMBLY ORDER

Part num.	Name	Qty
10.052.41	Third wheel bridge	1
10.052.01	265-60x70-90x22	1
20.010.00	Movement barrel	1
30.014.00	Intermediate wheel	1
30.025.00	Third wheel	1
10.040.44	Barrel / wheel bridge	1
10.040.01	127-80x165-160x50	4



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124

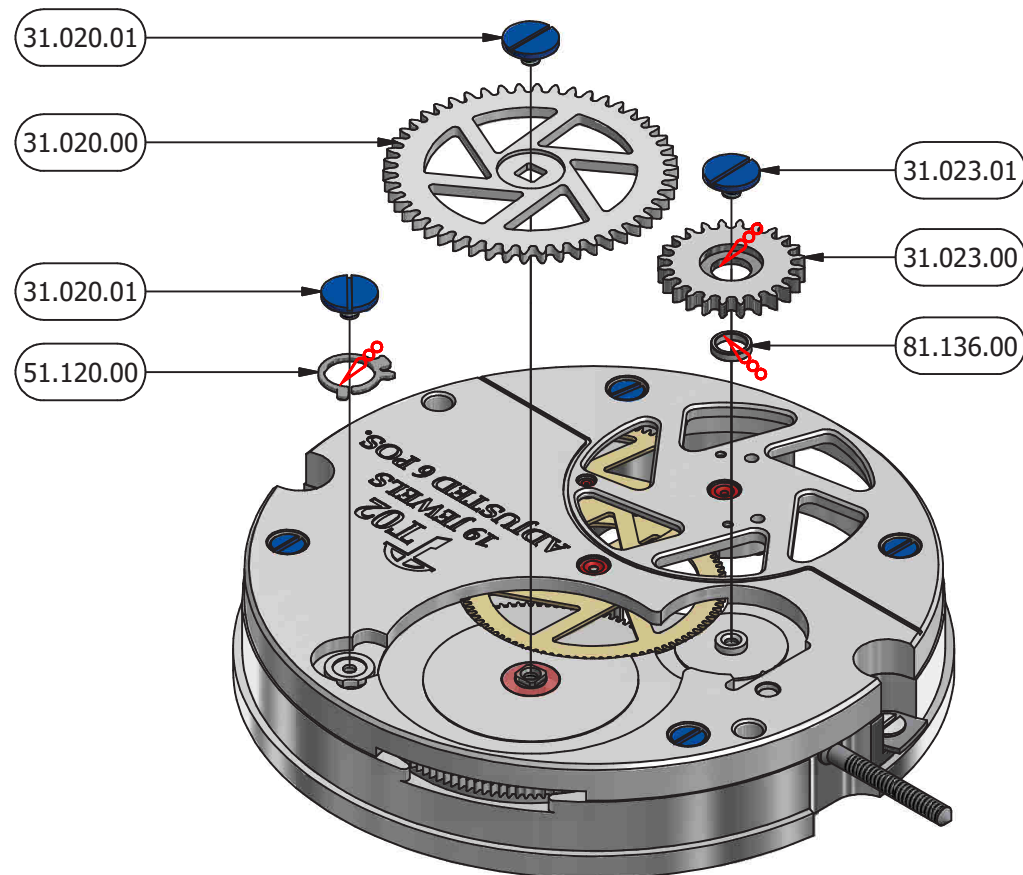


Grease
Klüber P125

TECHNICAL COMMUNICATION

ASSEMBLY ORDER

Part num.	Name	Qty
31.020.00	Ratchet wheel	1
31.023.00	Crown wheel	1
51.120.00	Click	1
81.136.00	Crown wheel ring	1
31.023.01	126-80x100-250x30	1
31.020.01	125-80x100-250x30	2



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124

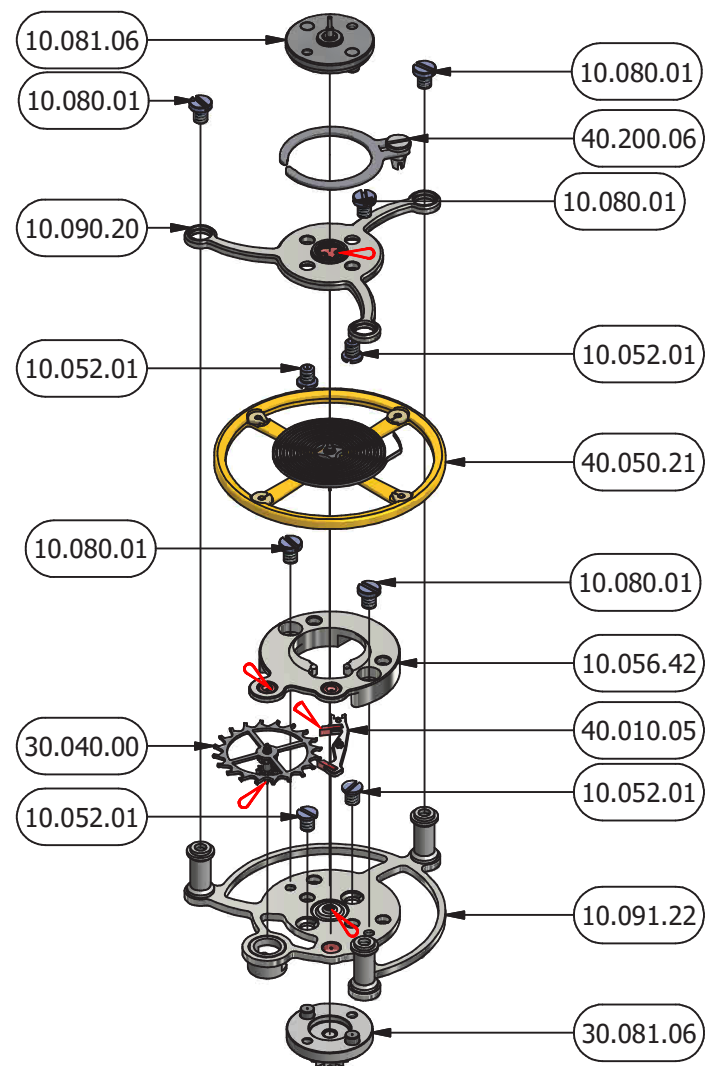


Grease
Klüber P125

TECHNICAL COMMUNICATION

ASSEMBLY ORDER

Part num.	Name	Qty
10.091.22	Lower cage bridge	1
30.081.06	Second pinion	1
30.040.00	Escapement wheel	1
40.010.05	Pallet fork	1
10.056.42	Escapement bridge	1
40.050.21	Timed balance regulated	1
40.200.06	Stud support	1
10.081.06	Upper cage axis	1
10.090.20	Upper cage bridge	1
10.080.01	125-60x80-100x25	5
10.052.01	265-60x70-90x22	4



Used parts should be washed and coated once again with Moebius Fixdrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124

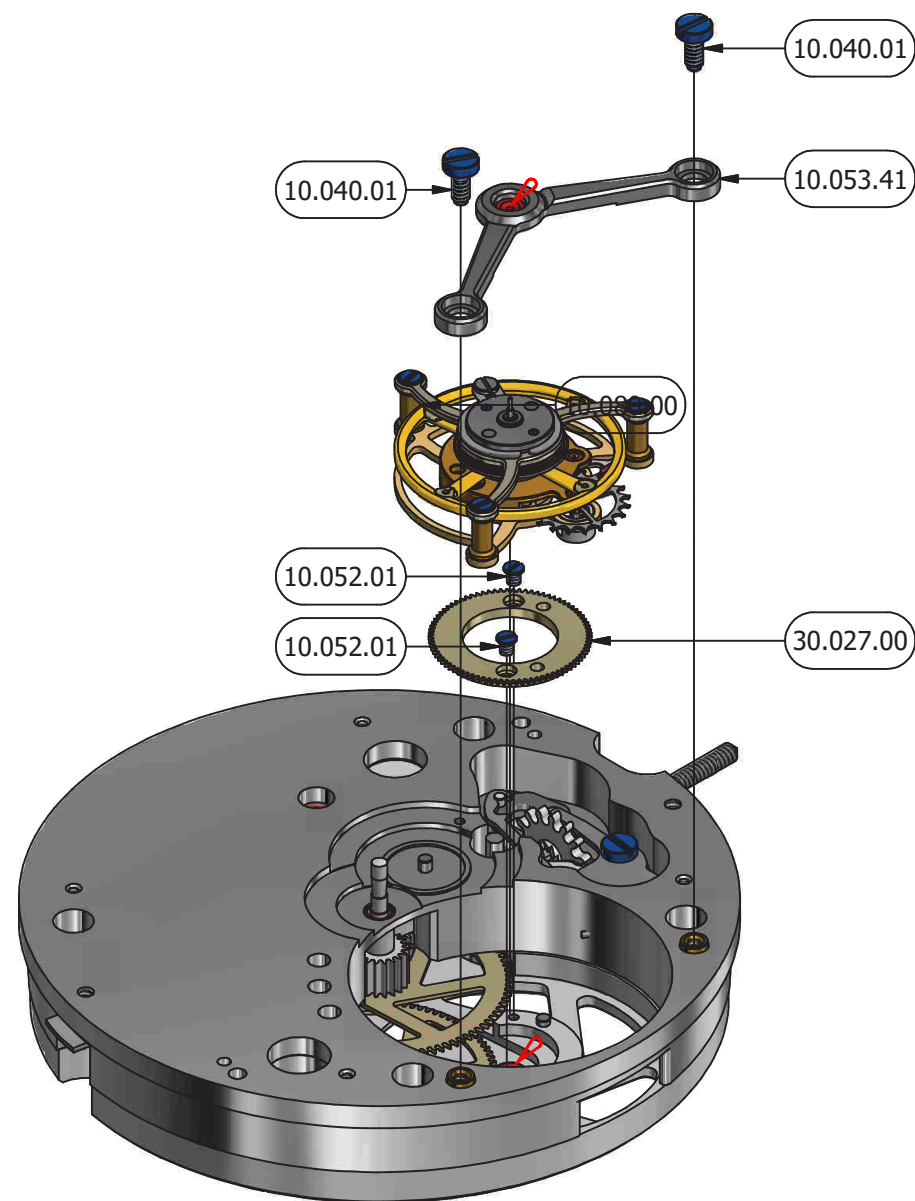


Grease
Klüber P125

TECHNICAL COMMUNICATION

ASSEMBLY ORDER

Part num.	Name	Qty
30.027.00	Second wheel	1
10.052.01	265-60x70-90x22	2
10.080.00	Complete cage	1
10.053.41	Second wheel bridge	1
10.040.01	127-80x165-160x50	2



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124

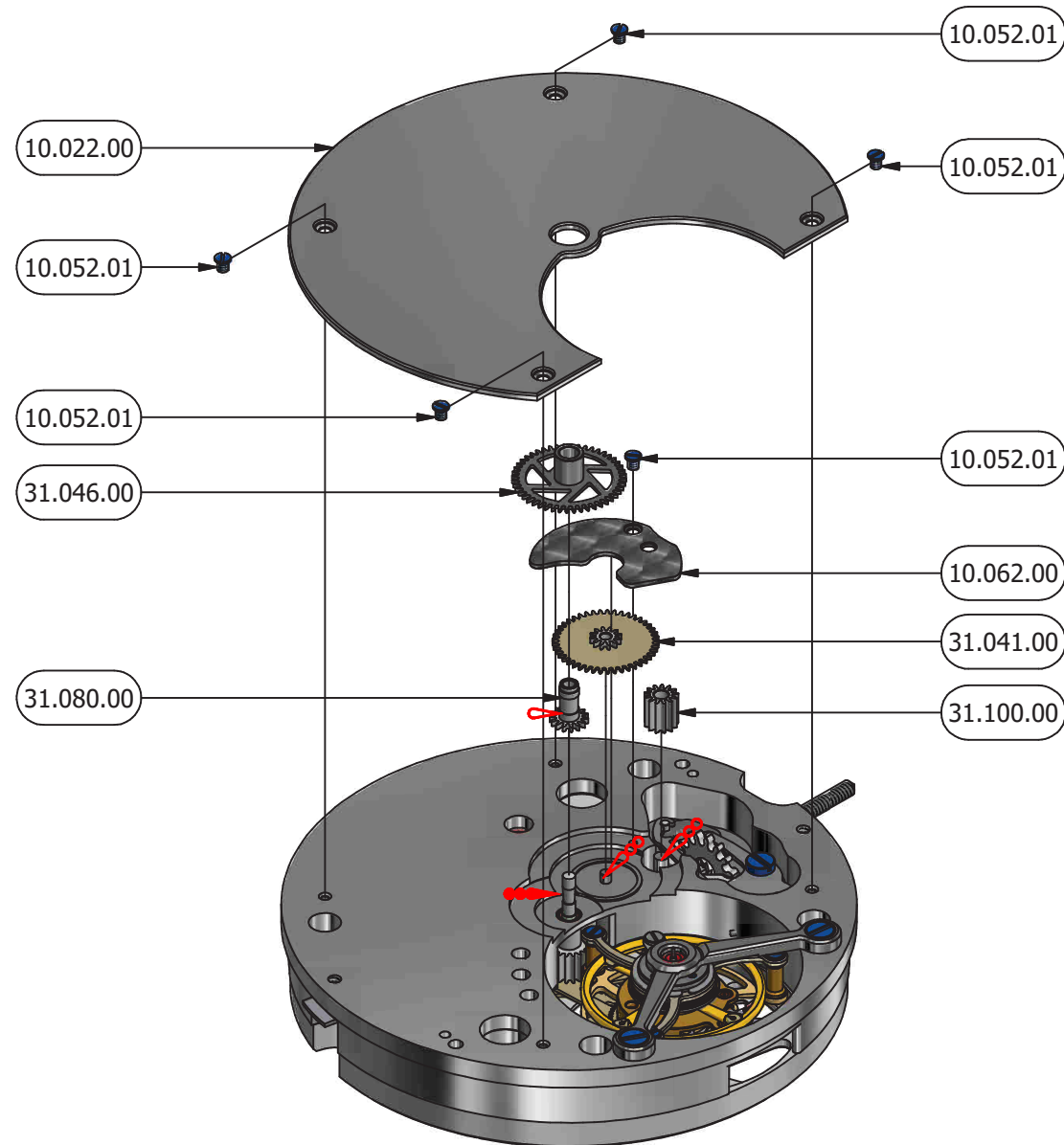


Grease
Klüber P125

TECHNICAL COMMUNICATION

ORDRE DE MONTAGE

Part num.	Name	Qty
31.080.00	Cannon pinion	1
31.100.00	Setting pinion	1
31.041.00	Minute wheel	1
10.062.00	Minute wheel bridge	1
10.052.01	265-60x70-90x22 (4x optionnal)	5
31.046.00	Hour wheel	1
10.022.00	Auxiliary plate (optionnal)	1



Used parts should be washed and coated once again with Moebius Fixodrop FK/BS 8941 before assembly.



Fluid oil
Moebius 9010 or Quicken 420101



Thick oil or grease
Moebius HP-1300 or D5



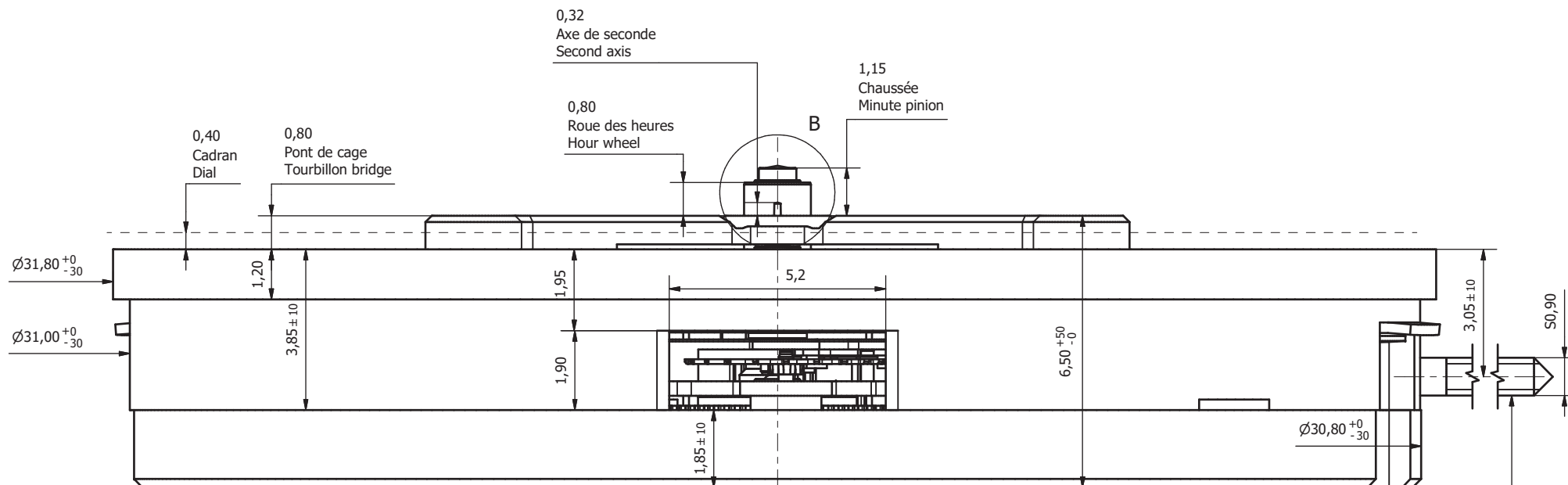
Lever oil
Moebius 941 or 9415



Grease
Moebius 9501 or Jismaa 124



Grease
Klüber P125



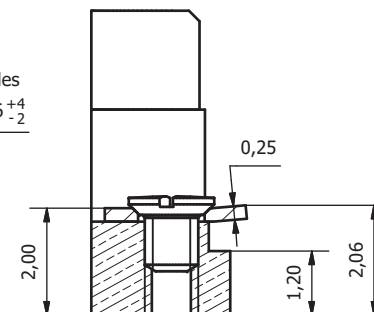
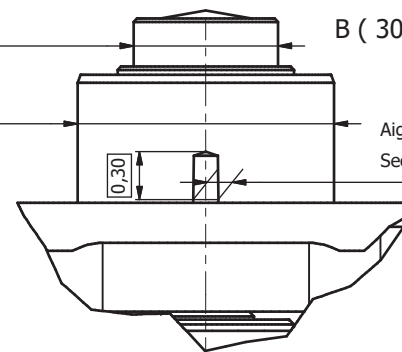
0,70 MAX
Course de tige
Length of travel of stem

Aiguille des minutes
Minute hand Ø0,90⁺⁶₋₄

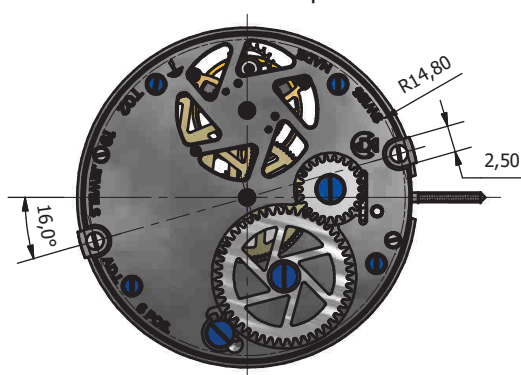
Aiguille des heures
Hour hand Ø1,60⁺⁶₋₄

B (30 : 1)

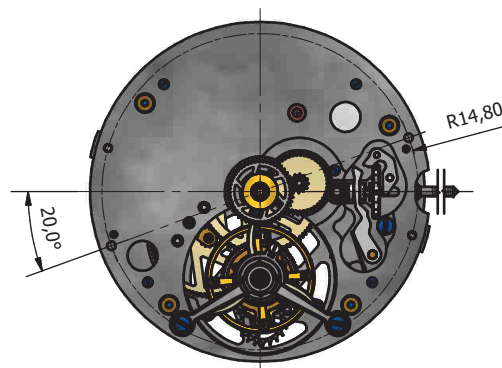
Aiguille des secondes
Second hand 0,156⁺⁴₋₂



Position des vis de bride
Case screws position

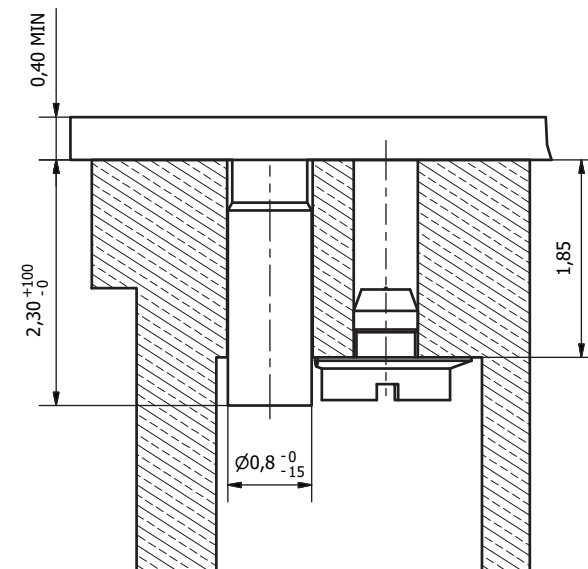


Position pieds de cadran
Dial feet position



Matière :				Dureté :	
Traitements :					
Décors :					
Revêtements :					
Dimensions extérieures - Overall dimensions				Échelle 2:1	Cotes en mm Tolérances en µm Normes ISO/NIHS
				Tol. gén : ±15	Tol. ang : ±2° Tol. de forme : 20
Projet T02	N° de pièce 10.000.00	Index 00	Révision A	A3 Feuille 1 / 1	
				Visa : 31.12.2016 OM	

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Ø14,30⁺⁰₋₅₀

Matière :					Dureté :	
Traitements :						
Décors :						
Revêtements :						
Cadran - Dial				Échelle		Cotes en mm Tolérances en µm Normes ISO/NIHS
				7:1		
				Tol. gén : ±15	Tol. ang : ±2°	Tol. de forme : 20
Projet	N° de pièce	Index	Révision	A3 Feuille 1 / 1		
T02	10.000.00	#	A	Visa : 12.06.2017 OM		
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